



PROCESS CONTROLLER





1/4 DIN Controller

Touch-Screen Technology

with COMPOSER® Software



Touch-Screen Technology Easy to Use





Integrated Functions Lower Ownership Costs



All the
functionality
of multiple
devices...
in a single
controller.

- Simplified design reduces complexity
- > Less inventory
- > Reduces supplier base and simplifies delivery
- > Saves wiring time and panel space
- > The F4T all-in-one optional capabilities include: integrated PID controller, data logger with encrypted files, graphical trend charts, limit controller, solid state relays, timers, counters, PLC math and logic, panel switches and lights (softkeys) all connected via Ethernet communications.





Supports Fast and Flexible Design Environment



- > Field pluggable I/O, scalable in increments of one
- > Programmable function blocks
- > Wide library of hardware options for flexibility
- Support of custom firmware modifications
- > High and low voltage power supply options
- Mounting options for thru-panel or flush mount



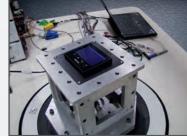


High Quality and Reliability

- Field-hardened electronics and robust algorithms already deployed in hundreds of thousands of installations worldwide
- > NEMA 4X/IP65
- > Agency compliance: UL®, FM, CE, RoHS, W.E.E.E.
- > 0 to 122°F / -18 to 50°C ambient operating temperature

High performance validated with stringent testing





Water test

Vibration test





Improved Process Control



- > Robust algorithms for temperature, RH, pressure, altitude and more
- > TRU-TUNE®+ adaptive control algorithm
- > 40 profiles up to 50 steps each, with battery backup and real-time clock
- > Up to 4 PID control channels
- > Monitor up to 24 sensor inputs
- Math and logic for total process and machine control

Easy Connectivity and Data Mobility with File Transfers

- > Ethernet Modbus® TCP and SCPI
- > Two USB host ports
- > USB device port
- > 232/485 Modbus® RTU
- > USB port for serial communication access
- > LabVIEW™ driver and SCPI protocol





Colorful Accent Bars Appearance



> Accent bar with three color options

Easily Retrofit with Minimum Disruption

- > Fits in existing SERIES F4 panel cutout
- SERIES F4S / F4D / F4P backward compatible Modbus® registers





Find out more about Watlow and how we can provide thermal solutions for your company:

Phone: 1-800-WATLOW2 (1-800-928-5692)

Email: inquiry@watlow.com

Website: www.watlow.com

www.watlow.com/f4t

Powered by Possibility

Watlow Products and Technical Support Delivered Worldwide

North American Technical Support & Sales Offices

United States & Canada 1-800-WATLOW2

For Additional Information Regarding Watlow's F4T Process Controller Visit Our Website At:

www.watlow.com/f4t

Asian Technical Support & Sales Offices

China +86 21 3532 8532 India +91 40 6661 2700 Japan +81 3 3518 6630 Korea +82 2 2169 2600 Singapore +65 6773 9488 Taiwan +886 7 288 5168

European Technical Support & Sales Offices

Austria +43 6244 20129 0
France +33 1 41 32 79 70
Germany +49 7253 9400 0
Italy +39 02 4588841
Spain +34 91 675 1292
United Kingdom +44 115 964 0777

Latin American Technical Support & Sales Office

Mexico +52 442 256 2200



Scan for F4T information including "how-to" videos.

Modbus® is a registered trademark of Schneider Automation Incorporated.

LabVIEW™ is a trademark of National Instruments Corporation.

UL® is a registered trademark of Underwriter's Laboratories, Inc.
Watlow®, COMPOSER®, INTUITION® and TRU-TUNE®+ are
registered trademarks of Watlow Electric Manufacturing
Company